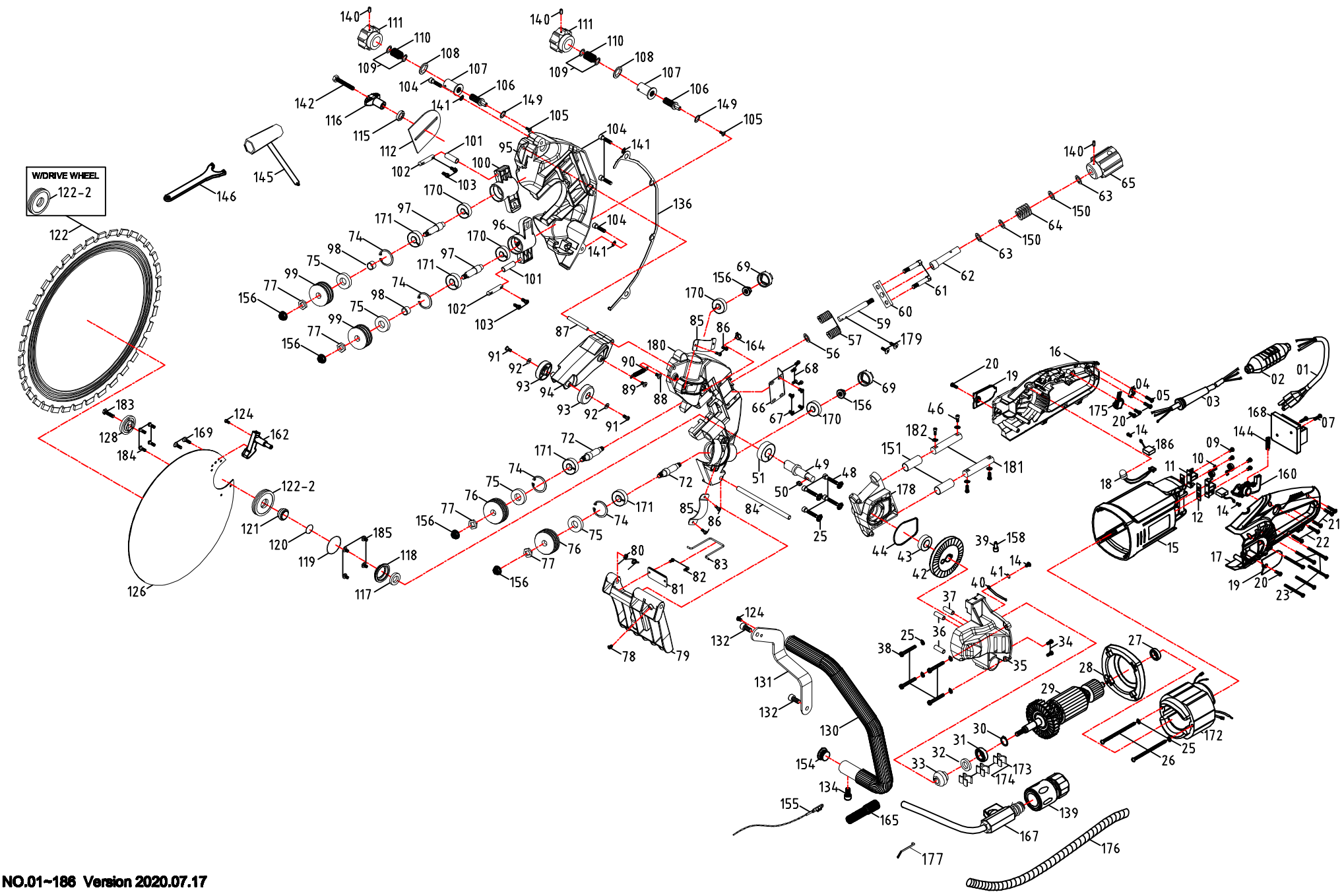MODEL：R13 RING SAW